

Autowave[®] MM Optima SE8SA Toner

FOR PROFESSIONAL USE ONLY

Description

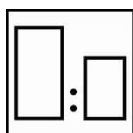
The Autowave MM Optima is a comprehensive waterborne basecoat application system known for its excellent hiding properties. Autowave Optima MM must be used in conjunction with a specified Sikkens clearcoat to provide protection from the environment. This Technical Bulletin has been produced to give additional advice on application of colors containing SE8SA.



Gently shake the Autowave MM Optima SE8SA toner prior to use
Stir color formula before adding Autowave Optima WB Activator

NOTE:

Application for colors containing Autowave Optima Toner SE8SA only



100 Autowave MM Optima

0-30 Activator Optima WB Activators



Use Sikkens measuring stick

14 Blue



Spray gun set-up:

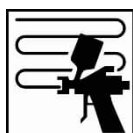
1.2-1.3

1.4 (application in HT/LH conditions)

Application pressure @ spray gun air inlet:

1.7-2.2 bar (25-29psi)

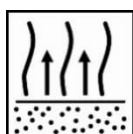
HVLP max at air cap 0.6-0.7 (10psi)



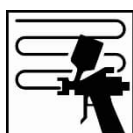
Application:

1 + 0.5 coats

No flash-off between coats



Flash-off until completely matt and dry

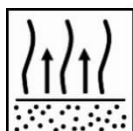


Application:

1 x 1 drop/orientation coat

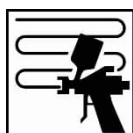
1.7-2.2 bar

Do not reduce air pressure



Prior to clearcoat application:

Until completely matt and dry



Clearcoat application

See clearcoat T.D.S.

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Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete Autowave MM Optima TDS for detailed product information

Akzo Nobel Pty Ltd T/A Akzo Nobel Car Refinishes Australia
Address: Unit 3/344 Lorimer Street, Port Melbourne, VICTORIA, 3207
Tel: +61 3 9644 1711

FOR PROFESSIONAL USE WITH SUITABLE HS&E EQUIPMENT

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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Head Office

AkzoNobel Car Refinishes B.V., PO Box 3 2170 BA Sassenheim, The Netherlands. www.sikkenscr.com