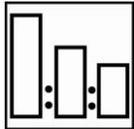


Autoclear® LV Superior

FOR PROFESSIONAL USE ONLY

Description

Two-component VOC compliant high-solid clearcoat (420gr/l), suitable for application on Autowave 2.0. The technology offers very robust product performance & delivers premium quality result that meets OEM refinish standards (gloss & flow). It has excellent durability with chemical & weather resistance. It is suitable for all sizes of repairs and is the ideal solution for bodyshop seeking for high efficiency & productivity.



100 Autoclear LV Superior Clearcoats
60 Autoclear LV Superior Hardener
20 Autoclear LV Eco Reducers



Use Sikkens measuring stick

31 Blue



Spray gun set-up:
1.2-1.4 mm

Application pressure:

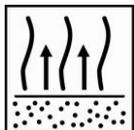
1.7-2.2 bar at the air inlet

HVLP max 0.6-0.7 bar at the air cap



2 x 1 coat

First apply a medium closed coat, next apply a full coat after indicated flash off time



Between coats
3-5 minutes at 20°C

Before curing

3-5 minutes at 20°C



Autoclear LV Superior Fast

20°C

6 hours

60°C

15 minutes

Autoclear LV Superior Medium

7 hours

25 minutes



Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

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Product and additives

Autoclear LV Superior Fast: 15 minutes drying time at 60°C
Autoclear LV Superior Medium: 25 minutes drying time at 60°C

Hardener Autoclear LV Superior Hardener; a general purpose hardener for all repair sizes.

Reducers Autoclear LV Eco Reducer Medium; spot and panel repairs at 20°C-35°C
Autoclear LV Eco Reducer Slow; larger areas and overall refinishing at 25°C-45°C

Accelerator Autoclear LV Superior Accelerator; for spot and panel repair application at temperatures **below 30°C**.

No plasticiser (Elast-O-Actif) required for application on plastic car parts.

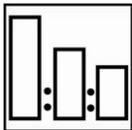
Basic raw materials

Autoclear LV Superior; Polyol resins
Autoclear LV Superior Hardener; Poly-isocyanate resins

Suitable substrates

Autowave 2.0: until completely matt and dry

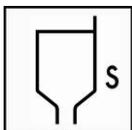
Mixing



100	Autoclear LV Superior(s)	100	Autoclear LV Superior <u>Fast/Medium</u>
60	Autoclear LV Superior Hardener	60	Autoclear LV Superior Hardener
20	Autoclear LV Eco Reducer(s)	20	Autoclear LV Superior Accelerator

Use measuring stick No. 31 Blue.

Viscosity



15-17 seconds – DIN Cup 4 at 20°C.

Spray gun set-up / application pressure



Spray gun
Gravity feed

Fluid tip – set-up
1.2-1.4 mm

Application pressure
1.7-2.2 bar at the spray gun air inlet
HVLP max 0.6-0.7 bar at the air cap

Autoclear® LV Superior

FOR PROFESSIONAL USE ONLY

Application process & blending



Apply a medium closed coat, allowing for a 3-5 minutes flash-off time at 20°C.

Next, apply a full coat, allowing for a 3-5 minutes flash-off time at 20°C before baking.

- Flash-off between coats; in case of application to larger areas, flash off between coats is minimal.
- Recoatable with itself after full drying cycle, sanding becomes necessary after 24 hours
- For blending (spot repair and panel blends), see TDS S8.01.01.
- *When sanding and heavy polishing is required, a third coat may be applied after the stated flash-off times at 20°C.*

Pot-life

Autoclear LV Superior Fast	30 minutes	at 20°C
Autoclear LV Superior Fast + Autoclear LV Superior Accelerator	30 minutes	at 20°C
Autoclear LV Superior Medium	1 hour	at 20°C
Autoclear LV Superior Medium + Autoclear LV Superior Accelerator	1 hour	at 20°C

Drying times

Allow for a minimum of 5 minutes flash off time at 20°C before moving the car into a pre-heated drying oven (booth) at 60°C. All drying times relate to standard application and object temperature.

Consider the time required for the spraybooth to reach an acceptable air temperature to enable the heat transfer of 60°C to the object.

		LV Superior Fast LV Superior Accelerator	LV Superior Medium LV Superior Accelerator	LV Superior Fast	LV Superior Medium
		20°C	Dust dry	50 minutes	50 minutes
	Dry to handle*	3 hours	3 hours	6 hours	7 hours
50°C	Dust dry	7 minutes	10 minutes	10 minutes	20 minutes
	Dry to handle*	20 minutes	25 minutes	30 minutes	50 minutes
60°C	Dust dry	4 minutes	6 minutes	7 minutes	10 minutes
	Dry to handle*	12 minutes	15 minutes	15 minutes	25 minutes

*Dry to handle

Following the drying cycle at 60°C object temperature, allow the Autoclear LV Superior to cool down fully to ambient temperature.



Dry to handle after approximately 10 minutes.

Allow 5 minutes flash off prior to infra red curing

The panel must not reach a temperature above 100°C while curing.

For additional infra red drying information; see TDS S9.01.01

Autoclear® LV Superior

FOR PROFESSIONAL USE ONLY**Polishability**

Dust and minor imperfections can be polished out after the stated air-dry times have been reached, or after a full bake at 60°C object temperature, followed by a cool down of the object to ambient temperature. Carefully sand out dust particles and restore the surface according polishing recommendations.
Ready to polish approximately 1 hour after cool down to ambient temperature.

Film thickness

By using the recommended application (2 coats)

 μm
45-60**Theoretical Coverage**Ready for use mixture at 1 μm layer thickness $\pm 510 \text{ m}^2/\text{liter}$ **Cleaning of equipment**

Sikkens Solvents or solvent borne guncleaners

VOC

The VOC content of this product in ready to use form is max. 420 g/liter.

Product storage

Product shelf-life is determined when products are stored unopened at 20°C.
Avoid extreme temperature fluctuation.

- o *Product shelf life data see TDS S9.01.02*

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FOR PROFESSIONAL USE WITH SUITABLE HS&E EQUIPMENT

IMPORTANT NOTE The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfill the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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