

# Autowave 2.0 Hardener

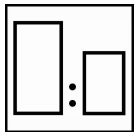
FOR PROFESSIONAL USE ONLY

## Description

Special additive for under the hood application, design, multi color application and to meet OEM specifications.

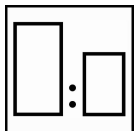


Gently shake the Autowave / Autowave 2.0 can prior to use



100 Autowave / Autowave 2.0

10 Autowave 2.0 Hardener



100 Autowave / Autowave 2.0 premix

10-20 Activator WB



Use Sikkens measuring stick

**14** Blue



Spray gun set-up:

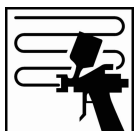
Below 28°C: 1.2 – 1.3 mm

Above 28°C: 1.3 – 1.4 mm

Application pressure:

1.7-2.2 bar at the air inlet

HVLP max 0.6-0.7 bar at the air cap

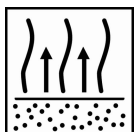


Application metallic colors:

Closed wet coat – Light wet coat –  
Drop coat

Application solid colors:

2 x 1 coat

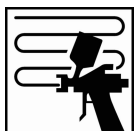


Between coats:

Until completely matt at 25°C

Prior to clearcoat application:

Until completely matt at 25°C



Clearcoat application

See clearcoat T.D.S.

Not needed for Under the hood



Use suitable respiratory protection

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.

Read complete TDS for detailed product information

# Autowave 2.0 Hardener

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Special Autowave additive for under the hood application, design, multi color application and to meet OEM specifications.

**Products and additives**

Autowave 2.0 Hardener

**Basic Raw Materials:**

Isocyanate resins

**Mixing ratio by volume:**

Add 10 parts of Autowave 2.0 Hardener to Autowave / Autowave 2.0 colors.  
After stirring add the required amount of Activator WB

**Potlife:**

1½ hours

**Note:** Do not add Autowave 2.0 Hardener to Autowave colors containing Additive LP. This will decrease the potlife significantly

**Application**

See T.D.S. 5.0.2 / S1.09.03

**Drying**

Do not dry with IR

**Product storage**

Product shelf-life is determined when products are stored unopened at 20°C.  
Avoid extreme temperature fluctuation.  
*Product shelf life data see TDS S9.02.01*

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**IMPORTANT NOTE** The information in this data sheet is not intended to be exhaustive and is based on the present state of our knowledge and on current laws: any person using the product for any purpose other than that specifically recommended in the technical data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at his own risk. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. Always read the Material Data Sheet and the Technical Data Sheet for this product if available. All advice we give or any statement made about the product by us (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing otherwise, we do not accept any liability whatsoever for the performance of the product or for any loss or damage arising out of the use of the product. All products supplied and technical advices given are subject to our standard terms and conditions of sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is subject to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to verify that this data sheet is current prior to using the product.

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